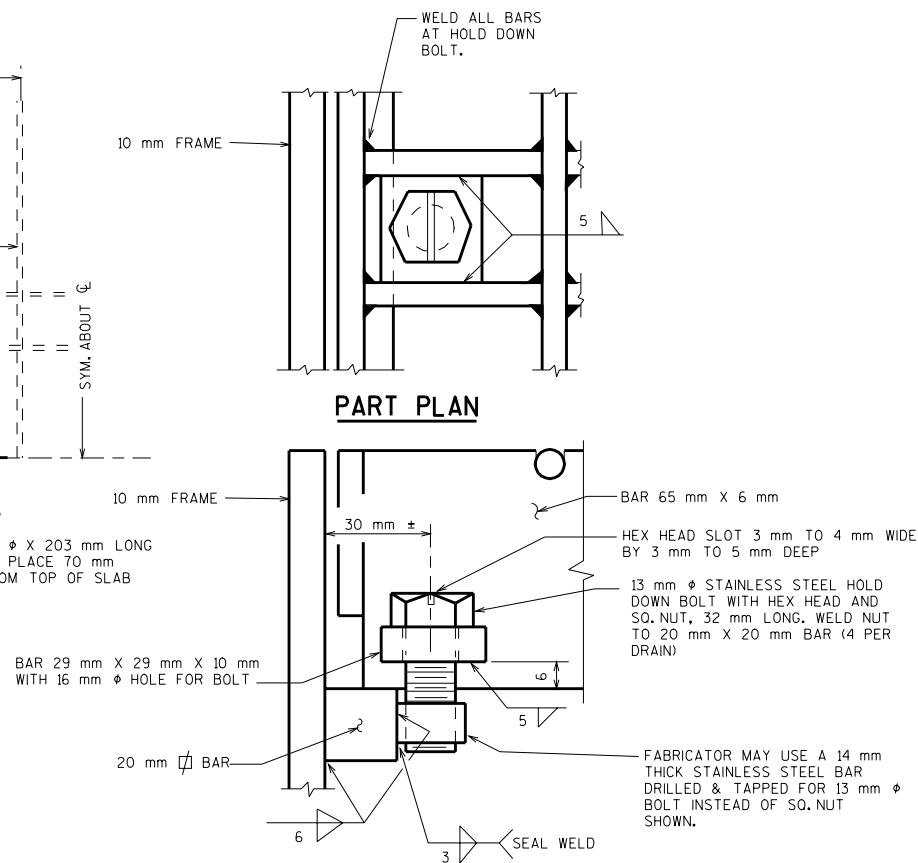
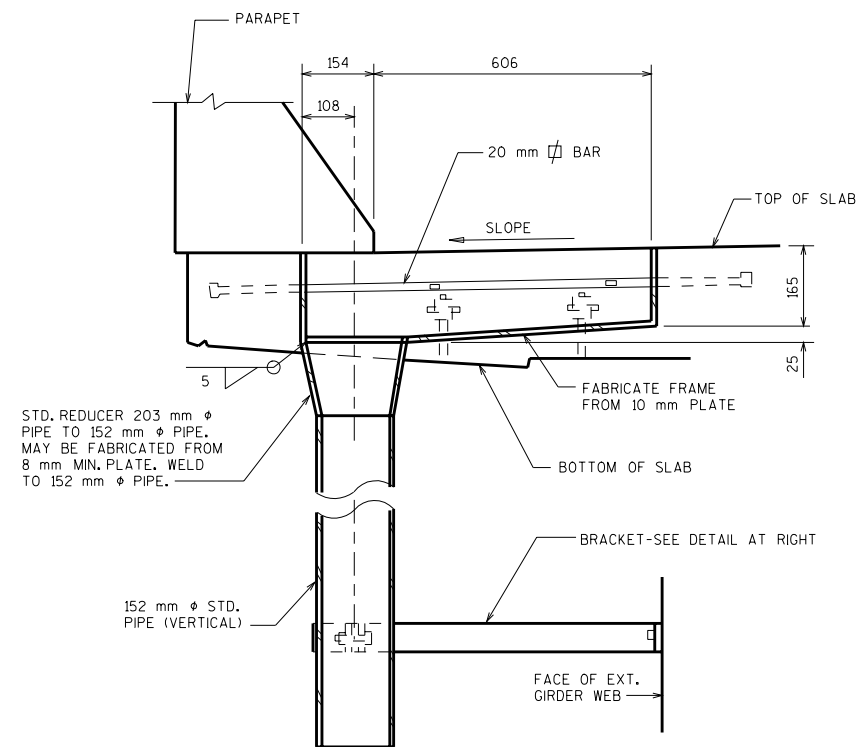
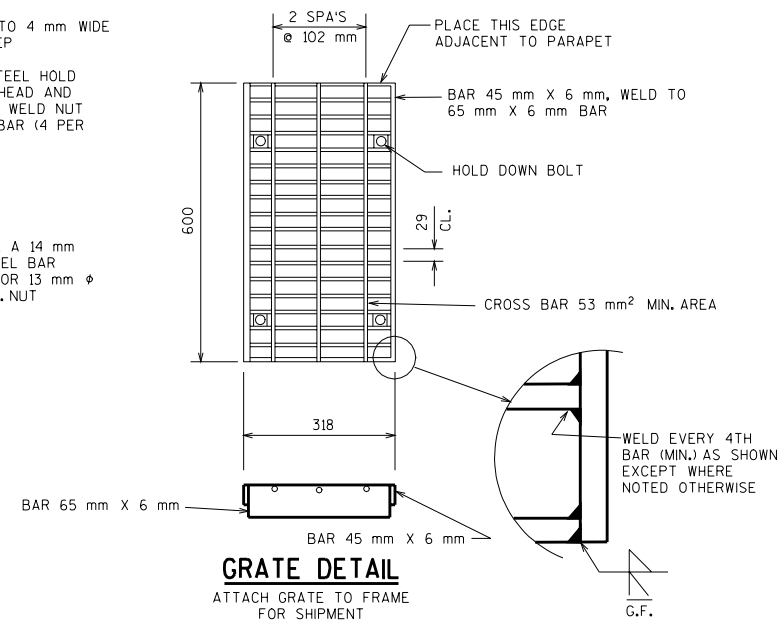


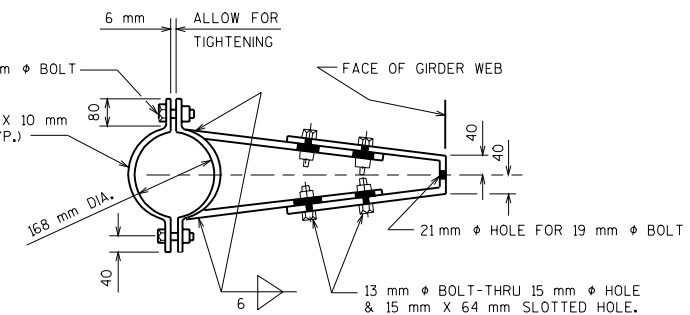
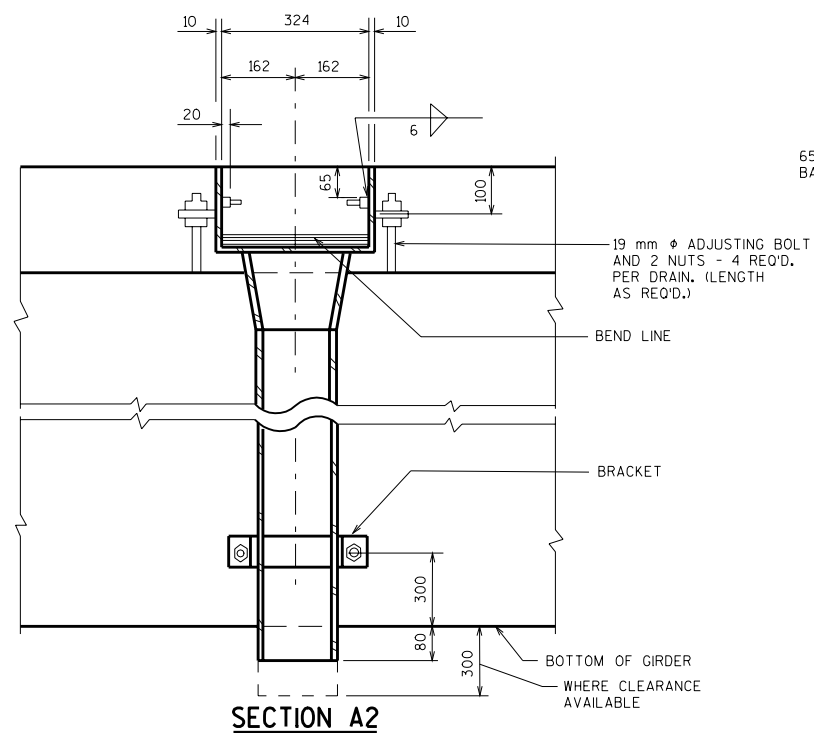
PLAN



SECTION AT HOLD DOWN BOLT



SECTION A1



GENERAL NOTES

ALL DRAIN MATERIAL INCLUDING GRATE, EXCLUDING PIPE & GRATE HOLD DOWN BOLTS, SHALL BE ASTM A36M STEEL.

ALL STEEL SHALL BE GALVANIZED. WELDS SHALL BE MADE WITH LOW HYDROGEN ELECTRODES.

SEAL WELD INSIDE OF DRAIN.

THE CONTRACTOR MAY PROPOSE AN ALTERNATE TYPE OF BRACKET. THE PROPOSED ALTERNATE DETAILS SHALL BE SUBMITTED AND SUBJECT TO THE APPROVAL OF THE ENGINEER.

FLANGED 152 mm ϕ FIBERGLASS PIPE CONFORMING TO ASTM D2996, GRADE 1, CLASS A, MAY BE USED AS AN ALTERNATE TO GALVANIZED STD. PIPE CONFORMING TO ASTM A53.

PRIOR TO GALVANIZING A NO. 6 BLAST CLEANING IS REQ'D.

ALL DIMENSIONS ARE IN MILLIMETERS.

FLOOR DRAIN TYPE "H"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DEVELOPMENT SECTION

APPROVED: _____

DATE:
1/99